



SERVICE BULLETIN

No. 283

Piper Aircraft Corporation
F.A.A. DOA EA-1 Approved

Lock Haven, Pennsylvania, U.S.A.
October 4, 1968 M

<u>Subject:</u>	Modification to the Landing Gear Warning System
<u>Models Affected:</u>	PA-31, PA-31-300 Navajo
<u>Serial Numbers Affected:</u>	31-2 to 31-259 incl.
<u>Compliance Time:</u>	Prior to but not later than the next 100 hours of operation
<u>Purpose:</u>	<p>To provide a revised landing gear warning system that will cause the landing gear warning horn to sound when one or both throttles are retarded and the gear is not in the "down locked" position.</p> <p>Also, there will be a light indication <u>only</u> with the main gear doors ajar providing the gear is up or when the gear is in transit (between "down locked" and "up locked" positions). The light will be activated independently from the throttle switches.</p>
<u>Instructions:</u>	Contained in Kit 760 250 Landing Gear Warning System Revision
<u>Material Required:</u>	Kit 760 250 Landing Gear Warning System Revision
<u>Availability of Parts:</u>	Piper Dealer
<u>Material Allowance:</u>	Kit 760 250; comply with Warranty and Credit Claim procedures
<u>Labor Allowance:</u>	Two and one-half (2 1/2) hours; comply with Warranty and Credit Claim procedures
<u>Material/Labor Allowance Termination Date:</u>	April 30, 1969
